Designated according to The Construction Products (Amendment etc.) (EU Exit) Regulations 2020

UK Technical Assessment	UKTA-0836-22/6210 of 02/09/2022
Technical Assessment Body issuing the UK Technical Assessment:	British Board of Agrément
Trade name of the construction product:	Injection System VMZ
Product family to which the construction product belongs:	Torque controlled bonded anchor with anchor rod VMZ-A and internal threaded rod VMZ-IG for use in concrete
Manufacturer:	MKT-Metall-Kunststoff-Technik GmbH & Co. KG Auf dem Immel 2 67685 Weilerbach Germany
Manufacturing plant(s):	Plant 1, D Plant 2, D
This UK Technical Assessment contains:	33 pages including 3 annexes which form an integral part of this assessment
This UK Technical Assessment is issued in accordance with The Construction Products (Amendment etc.) (EU Exit) Regulations 2020 on the basis of:	UKAD 330499-01-0601: *Bonded fasteners for use in concrete*

1 Technical description of the product

The Injection System VMZ is a torque controlled bonded anchor consisting of a cartridge with injection mortar VMZ or VMZ Express and an anchor rod with expansion cones and external connection thread (type VMZ-A) or with internal connection thread (type VMZ-IG).

The load transfer is realised by mechanical interlock of several cones in the bonding mortar and then via a combination of bonding and friction forces in the anchorage ground (concrete).

The product description is given in Annex A.

2 Specification of the intended use(s) in accordance with the applicable UK Assessment Document (hereinafter UKAD)

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this UK Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi static loading)	Annex C1-C3, C10, B5 and B6
Characteristic resistance to shear load (static and quasi static loading)	Annex C4, C5 and C11
Characteristic resistance and displacements for seismic performance categories C1 and C2	Annex C6-C9
Displacements under short-term and long-term loading	Annex C8, C9 and C11

3.2 Safety in case of fire (BWR 2)

Not relevant

3.3 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

3.4 Safety and accessibility in use (BWR 4)

Not relevant

3.5 Protection against noise (BWR 5)

Not relevant

3.6 Energy economy and heat retention (BWR 6)

Not relevant

3.7 Sustainable use of natural resources (BWR 7)

Performance not assessed

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied

According to UKAD No. 330499-01-0601 and Annex V of the Construction Products Regulation (Regulation (EU) 305/2011) as brought into UK law and amended, the system of assessment and verification of constancy of performance (AVCP) 1 applies.

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable UKAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with the British Board of Agrément and made available to the UK Approved Bodies involved in the conformity attestation process.

5.1 UKCA marking for the product/ system must contain the following information:

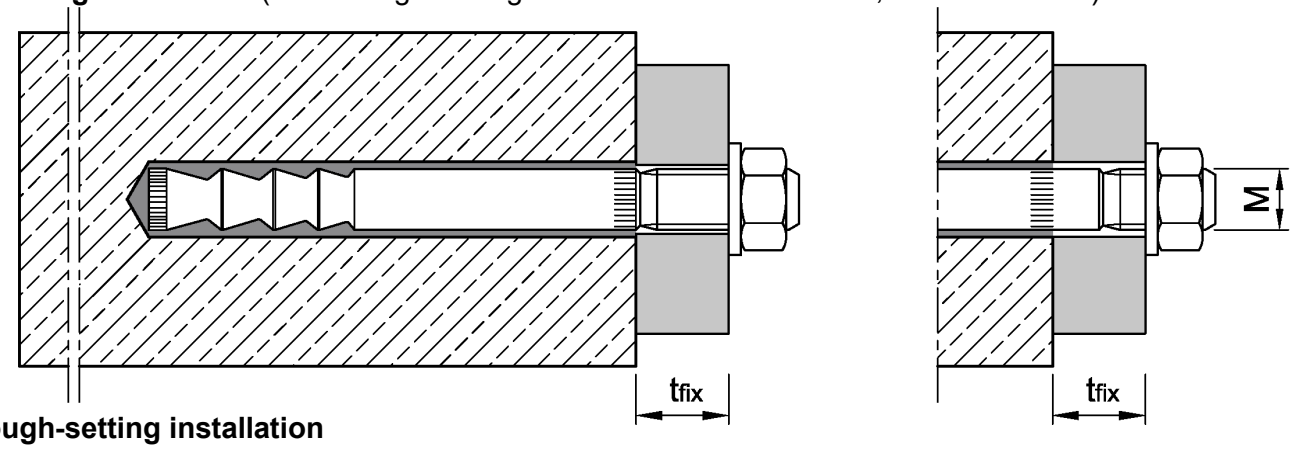
- Identification number of the Approved Body
- Name/address of the manufacturer of the product/ system
- Marking with intention of clarification of intended use
- Date of marking
- Number of certificate of constancy of performance
- UKTA number.

On behalf of the British Board of Agrément 	
Date of Issue: 2 September 2022	**Hardy Giesler** Chief Executive Officer

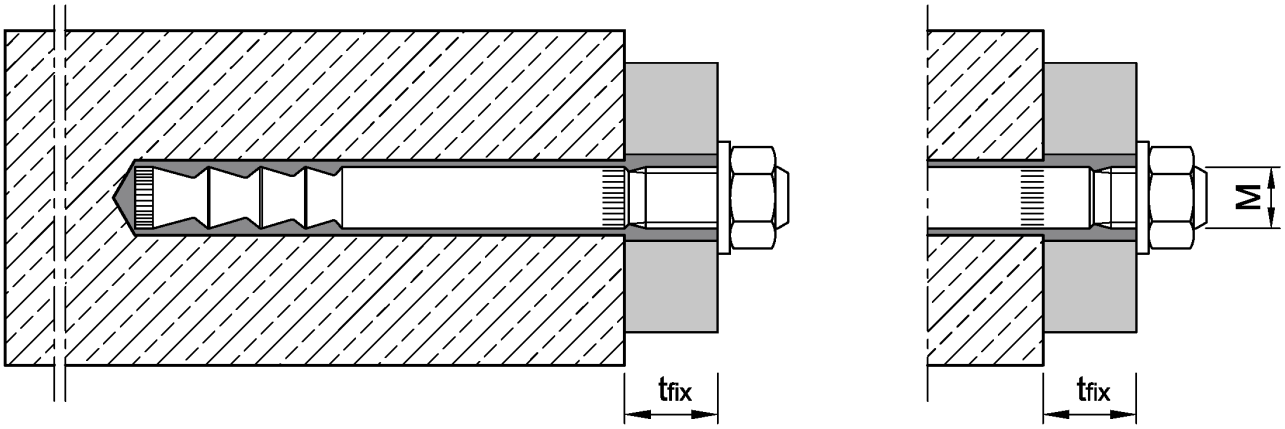
British Board of Agrément,
1st Floor Building 3,
Hatters Lane,
Croxley Park
Watford
WD18 8YG

Anchor rod VMZ-A

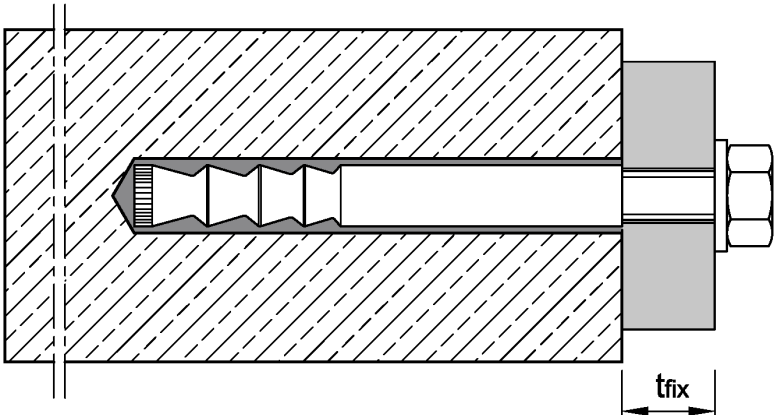
Pre-setting installation (and through-setting installation VMZ-A 75 M12, see Annex B11)



Through-setting installation



Anchor rod VMZ-IG with internal thread[1)]

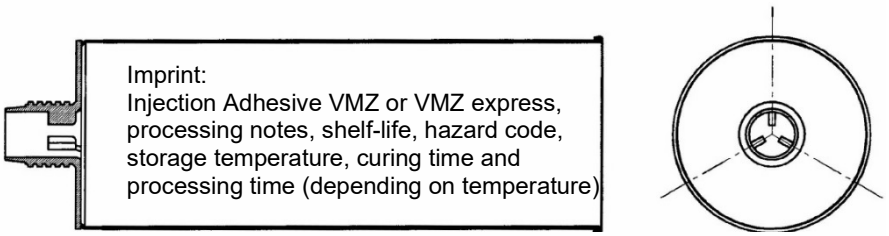


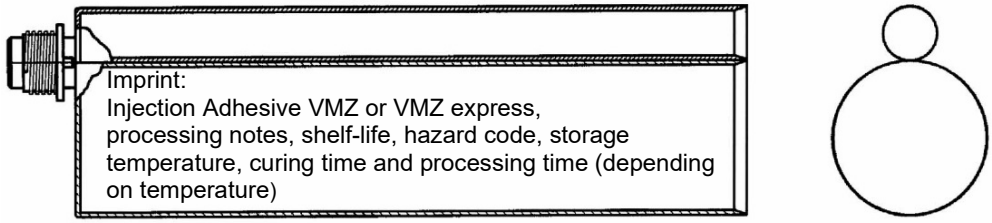
[1)] Illustration with hexagon head screw exemplified; other screws or threaded rods also permitted (see Annex A5, requirements of the fastening screw or threaded rod).

ANNEX A2
Product description / Cartridges, cleaning tools, anchor types

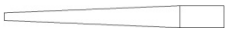
Injection System VMZ

Mortar cartridge

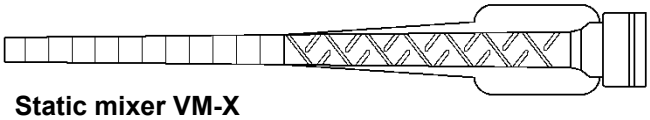




Sealing cap



Reducing adapter



Static mixer VM-X

Blow-out pump VM-AP

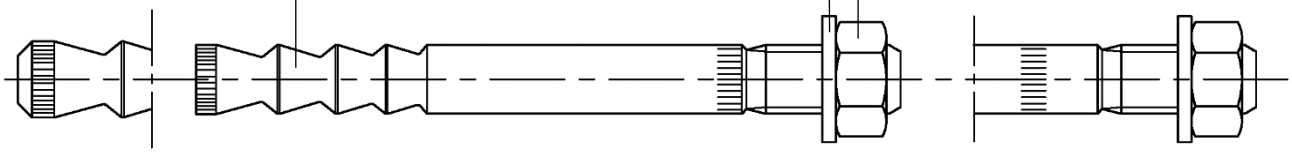
Air Blower VM-ABP

Cleaning Brush RB

Anchor rod VMZ-A

Washer
(optional: washer with bore)

Hexagon nut



Anchor rod VMZ-IG

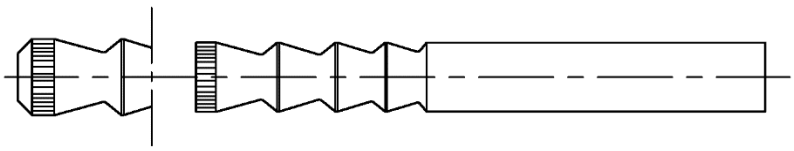
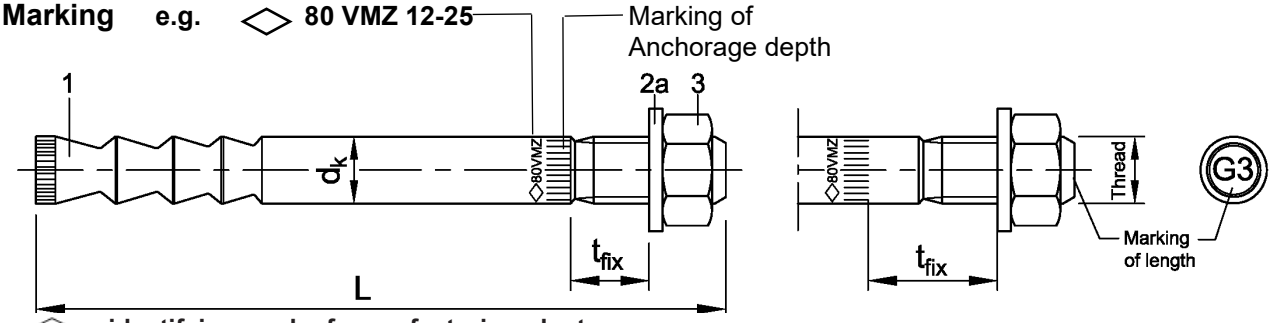


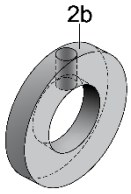
Table A1: Materials VMZ-A

Part	Designation	Steel, zinc plated			Stainless steel A4 (CRC III)	High corrosion resistant steel HCR (CRC V)
		galvanised ≥ 5µm	**hot-dip galvanised ≥ 40µm** (50µm in average)	**sherardized ≥ 45µm**		
1	Anchor rod	Steel acc. to EN ISO 683-1:2018			Stainless steel, 1.4401, 1.4404, 1.4571, EN 10088:2014, coated	High corrosion resistant steel 1.4529, 1.4565 EN 10088:2014, coated
		galvanised and coated	hot-dip galvanised and coated	sherardized and coated		
2a	Washer	Steel, zinc plated			Stainless steel, EN 10088:2014	High corrosion resistant steel 1.4529, 1.4565 EN 10088:2014
2b	Washer with bore					
3	Hexagon nut	Property class 8 acc. to EN ISO 898-2:2012			EN ISO 3506-2: 2020, A4-70, A4-80 1.4401, 1.4571 EN 10088:2014	EN ISO 3506-2:2020, Property class 70, high corrosion resistant steel 1.4529, 1.4565 EN 10088:2014
		galvanised	hot-dip galvanised	sherardized or hot-dip galvanised		
4	Mortar cartridge	Vinylester resin, styrene free, mixing ratio 1:10				

Marking **e.g.** ◇ **80 VMZ 12-25**



◇ **identifying mark of manufacturing plant**
80 anchorage depth
VMZ fastener identity
12 size of thread
25 maximum thickness of fixture t_{fix} (when using washer 2a)
A4 additional marking of stainless steel
HCR additional marking of high corrosion resistant steel



Washer with bore

Marking of length		B	C	D	E	F	G	H	I	J	K	L	M	N
Length of anchor	min ≥	50,8	63,5	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5	203,2
	max <	63,5	76,2	88,9	101,6	114,3	127,0	139,7	152,4	165,1	177,8	190,5	203,2	215,9

Marking of length		O	P	Q	R	S	T	U	V	W	X	Y	Z	>Z
Length of anchor	min ≥	215,9	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2	482,6
	max <	228,6	241,3	254,0	279,4	304,8	330,2	355,6	381,0	406,4	431,8	457,2	482,6	

ANNEX A4
Product description / VMZ-A / Anchor dimensions

Table A2: Dimensions of anchor rod, VMZ-A M8 – M12

Anchor size		**VMZ-A**	**40 M8**	**50 M8**	**60 M10**	**75 M10**	**75 M12**	**70 M12**	**80 M12**	**95 M12**	**100 M12**	**110 M12**	**125 M12**
Additional marking			1	2	1	2	1	2	3	4	5	6	7
1	Anchor rod	Thread	M8		M10		M12						
		Number of cones	2	3	3	3	3	3	4	4	6	6	6
		d_k =	8.0	8.0	9.7	9.7	10.7	12.5	12.5	12.5	12.5	12.5	12.5
		Length L (with washer 2a)	52+t_{fix}	63+t_{fix}	75+t_{fix}	90+t_{fix}	95+t_{fix}	90+t_{fix}	100 +t_{fix}	115 +t_{fix}	120 +t_{fix}	130 +t_{fix}	145 +t_{fix}
		Reduction t_{fix}[1] (with washer with bore 2b)	3.4	3.4	3	3	2.5	2.5	2.5	2.5	2.5	2.5	2.5
3	Hexagon nut	SW	13	13	17	17	19	19	19	19	19	19	19

[1] When using washer with bore (2b) the thickness of fixture is reduced by the specified value.

Dimensions in mm

Table A3: Dimensions of anchor rod, VMZ-A M16 – M24

Anchor size		**VMZ-A**	**90 M16**	**105 M16**	**125 M16**	**145 M16**	**160 M16**	**115 M20**	**170 M20 (LG)**	**190 M20 (LG)**	**170 M24 (LG)**	**200 M24 (LG)**	**225 M24 (LG)**
Additional marking			1	2	3	4	5	1	2	3	1	2	3
1	Anchor rod	Thread	M16					M20			M24		
		Number of cones	3	4	6	6	6	3	6	6	6	6	6
		d_k =	16.5	16.5	16.5	16.5	16.5	19.7	22.0	22.0	24.0	24.0	24.0
		Length L (with washer 2a)	114 +t_{fix}	129 +t_{fix}	150 +t_{fix}	170 +t_{fix}	185 +t_{fix}	143 +t_{fix}	203 +t_{fix}	223 +t_{fix}	210 +t_{fix}	240 +t_{fix}	265 +t_{fix}
		Reduction t_{fix}[1] (with washer with bore 2b)	2	2	2	2	2	2	2	2	2	2	2
3	Hexagon nut	SW	24	24	24	24	24	30	30	30	36	36	36

[1] When using washer with bore (2b) the thickness of fixture is reduced by the specified value.

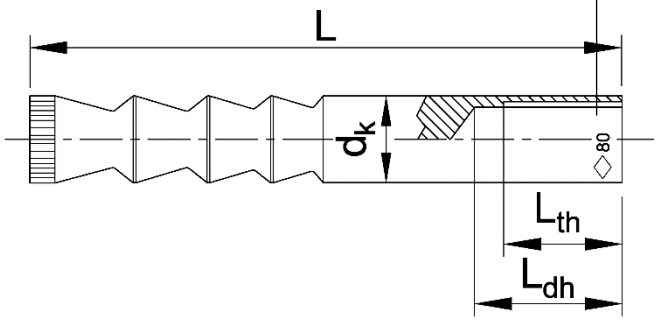
Dimensions in mm

ANNEX A5
Product description / VMZ-IG / Anchor dimensions

Table A4: Materials VMZ-IG

Part	Designation	Steel, zinc plated ≥ 5µm	Stainless steel A4 (CRC III)	High corrosion resistant steel HCR (CRC V)
1	Anchor rod	Steel acc. To EN ISO 683-4:2018, galvanized and coated	Stainless steel, 1.4401, 1.4404, 1.4571 acc. To EN 10088:2014, coated	High corrosion resistant steel 1.4529, 1.4565 acc. To EN 10088:2014, coated
4	Mortar cartridge	Vinylester resin, styrene free, mixing ratio 1:10		

Marking: e.g. ◇ 80 VMZ M10



◇ **identifying mark of manufacturing plant**
80 anchorage depth
VMZ fastener identity
M10 size of internal thread
A4 additional marking of stainless steel
HCR additional marking of high corrosion resistant steel

Table A4: Dimensions of anchor rod VMZ-IG

Anchor size VMZ-IG			40 M6	50 M6	60 M8	75 M8	70 M10	80 M10	90 M12	105 M12	125 M12	115 M16	170 M16	170 M20
Internal thread		-	M6		M8		M10		M12			M16		M20
Number of cones		-	2	3	3	3	3	4	3	4	6	3	6	6
Outer diameter	d_k	[mm]	8.0	8.0	9.7	10.7	12.5	12.5	16.5	16.5	16.5	19.7	22.0	24.0
Thread length	L_{th}	[mm]	12	15	16	19	20	23	24	27	30	32	32	40
Total length	L	[mm]	41	52	63	78	74	84	94	109	130	120	180	182
Length identifier		[mm]	L_{dh} < 18	L_{dh} > 19	L_{dh} < 22.5	L_{dh} > 23.5	L_{dh} < 27	L_{dh} > 28	L_{dh} < 31.5	32.5 < L_{dh} < 34.5	L_{dh} > 35.5	d_k < 21	d_k > 21	-

Requirements of the fastening screw or the threaded rod and nut

- Minimum screw-in depth L_{sdmin} see Table B7
- The length of screw or the threaded rod must depending on the thickness of fixture t_{fix}, available thread length L_{th} (=maximum available thread length, see Table B7) and the minimum screw-in depth L_{sdmin} be established
- A_5 > 8 % ductility
- Material
  - **Steel, zinc plated:** Minimum property class 8.8 according to EN ISO 898-1:2013 or EN ISO 898-2:2012
  - **Stainless steel A4:** Minimum property class 70 according to EN ISO 3506:2020
  - **High corrosion resistant steel (HCR):** Minimum property class 70 according to EN ISO 3506:2020

ANNEX B1
Intended Use / Specifications and installation conditions

Specifications of intended use

Injection System VMZ with anchor rod **VMZ-A**		**M8**	**M10**	**M12**	**M16**	**M20**	**M24**
Static and quasi-static action		✓					
Seismic action (Category C1 + C2)		-	✓	✓	✓	✓	✓
Cracked or uncracked concrete		✓					
Strength classes acc. To EN 206-1:2013+A1:2016		C20/25 to C50/60					
Reinforced or unreinforced normal weight concrete acc. To EN 206-1: 2013+A1:2016		✓					
Temperature Range I	-40 °C to +80 °C	max. Short term temperature +80 °C max. Long term temperature +50 °C					
Temperature Range II	-40 °C to +120 °C	max. Short term temperature +120 °C max. Long term temperature +72 °C					
Making of drill hole	Hammer drill bit	✓					
	Vacuum drill bit[1)]	-	✓	✓	✓	✓	✓
	Diamond drill bit (seismic action excluded)	-	✓	✓	✓	✓	✓
Installation allowable in	dry concrete	✓					
	wet concrete	✓					
	water-filled hole	-	-	✓[2)]	✓	✓	✓
Overhead installation		✓					
Pre-setting installation		✓					
Trough-setting installation		-	✓	✓	✓	✓	✓

[1)] e.g. MKT vacuum drill bit, Würth hammer drill bit with suction or Heller Duster Expert
[2)] Exception: VMZ-A 75 M12 (Installation in water-filled drill hole is not allowed)

Injection System VMZ with anchor rod **VMZ-IG**		**M6**	**M8**	**M10**	**M12**	**M16**	**M20**
Static and quasi-static action		✓					
Seismic action (Category C1 + C2)		-					
Cracked and uncracked concrete		✓					
Strength classes acc. to EN 206-1:2013+A1:2016		C20/25 to C50/60					
Reinforced or unreinforced normal weight concrete acc. to EN 206-1:2013+A1:2016		✓					
Temperature Range I	-40 °C to +80 °C	max. short term temperature +80 °C max. long term temperature +50 °C					
Temperature Range II	-40 °C to +120 °C	max. short term temperature +120 °C max. long term temperature +72 °C					
Making of drill hole	Hammer drill bit	✓					
	Vacuum drill bit[1)]	-	✓	✓	✓	✓	✓
	Diamond drill bit	-	✓	✓	✓	✓	✓
Installation allowable in	dry concrete	✓					
	wet concrete	✓					
	water-filled hole	-	-	✓	✓	✓	✓
Overhead installation		✓					
Pre-setting installation		✓					

[1)] e.g. MKT vacuum drill bit, Würth hammer drill bit with suction or Heller Duster Expert

ANNEX B2
Intended Use / Specifications of intended use

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions: all versions VMZ-A and VMZ-IG
- For all other conditions: Intended use of materials according to Annex A3, Table A1 and Annex A5, Table A4 corresponding to the corrosion resistance class CRC to EN 1993-1-4:2015

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with EN 1992-4:2018 and Technical Report TR 055.

Installation:

- Drill hole must be cleaned directly prior to installation of the anchor or the drill hole has to be protected against re-contamination in an appropriate way until dispensing the mortar in the drill hole.
- Water filled drill holes must not be polluted – otherwise the cleaning of the drill hole must be repeated.
- The anchor component installation temperature shall be at least +5 °C; during curing of the injection mortar the temperature of the concrete must not fall below -15 °C.
- It must be ensured that icing does not occur in the drill hole.
- Optionally, the annular gap between anchor rod and fixture may be filled with injection adhesive VMZ using the washer with bore (Part 2b, Annex A3) instead of the washer (Part 2a, Annex A3).

ANNEX B3
Intended Use / Woking and curing time

Table B1: Working and curing time VMZ

Temperature in the drill hole	Maximum working time	Minimum curing time dry concrete [1)]
- 15 °C to - 10 °C	45 min	7 d
- 9 °C to - 5 °C	45 min	10:30 h
- 4 °C to - 1 °C	45 min	6:00 h
0 °C to + 4 °C	20 min	3:00 h
+5 °C to + 9 °C	12 min	2:00 h
+10 °C to +19 °C	6 min	1:20 h
+20 °C to +29 °C	4 min	45 min
+30 °C to +34 °C	2 min	25 min
+35 °C to +39 °C	1,4 min	20 min
+ 40 °C	1,4 min	15 min
Cartridge temperature	≥ 5°C	

[1)] Curing time in wet concrete shall be doubled.

Table B2: Working and curing time VMZ express

Temperature in the drill hole	Maximum working time	Minimum curing time dry concrete [1)]
- 5 °C to - 1 °C	20 min	4:00 h
0 °C to + 4 °C	10 min	2:00 h
+ 5 °C to + 9 °C	6 min	1:00 h
+10 °C to +19 °C	3 min	40 min
+20 °C to +29 °C	1 min	20 min
+ 30 °C	1 min	10 min
Cartridge temperature	≥ 5°C	

[1)] Curing time in wet concrete shall be doubled.

Table B3: Installation parameters, VMZ-A M8 – M12

Anchor size	VMZ-A		40 M8	50 M8	60 M10	75 M10	75 M12	70 M12	80 M12	95 M12	100 M12	110 M12	125 M12
Effective anchorage depth	$h_{ef} \geq$	[mm]	40	50	60	75	75	70	80	95	100	110	125
Nominal diameter of drill hole	$d_0 =$	[mm]	10	10	12	12	12	14	14	14	14	14	14
Depth of drill hole	$h_0 \geq$	[mm]	42	55	65	80	80	75	85	100	105	115	130
Diameter of cleaning brush	$D \geq$	[mm]	10.8	10.8	13.0	13.0	13.0	15.0	15.0	15.0	15.0	15.0	15.0
Installation torque	$T_{inst} \leq$	[Nm]	10	10	15	15	25	25	25	25	30	30	30
Diameter of clearance hole in the fixture													
Pre-setting installation	$d_f \leq$	[mm]	9	9	12	12	14	14	14	14	14	14	14
Through-setting installation	$d_f \leq$	[mm]	-	-	14	14	14[1] / 16	16	16	16	16	16	16

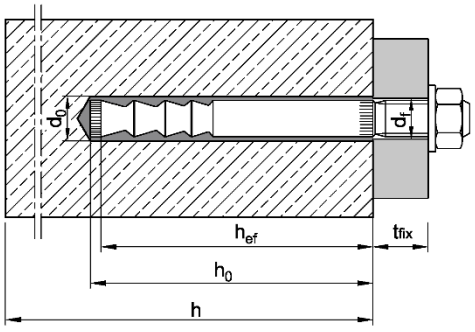
[1] see Annex B11

Table B4: Installation parameters, VMZ-A M16 – M24

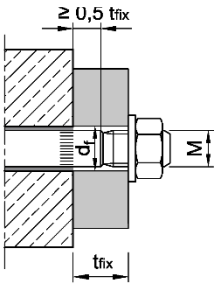
Anchor size	VMZ-A		90 M16	105 M16	125 M16	145 M16	160 M16	115 M20	170 M20 (LG)	190 M20 (LG)	170 M24 (LG)	200 M24 (LG)	225 M24 (LG)
Effective anchorage depth	$h_{ef} \geq$	[mm]	90	105	125	145	160	115	170	190	170	200	225
Nominal diameter of drill hole	$d_0 =$	[mm]	18	18	18	18	18	22	24	24	26	26	26
Depth of drill hole	$h_0 \geq$	[mm]	98	113	133	153	168	120	180	200	185	215	240
Diameter of cleaning brush	$D \geq$	[mm]	19.0	19.0	19.0	19.0	19.0	23.0	25.0	25.0	27.0	27.0	27.0
Installation torque	$T_{inst} \leq$	[Nm]	50	50	50	50	50	80	80	80	100	120	120
Diameter of clearance hole in the fixture													
Pre-setting installation	$d_f \leq$	[mm]	18	18	18	18	18	22	24 (22)	24 (22)	26	26	26
Through-setting installation	$d_f \leq$	[mm]	20	20	20	20	20	24	26	26	28	28	28

Pre-setting installation

size
M8 to M16,
M20 LG, M24 LG

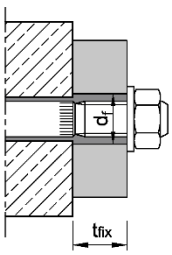


size
M20 + M24

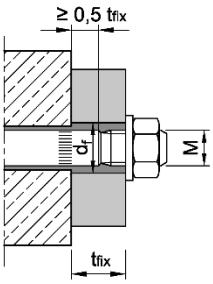


Through-setting installation

size
M10 to M16,
M20 LG, M24 LG



size
M20 + M24



The annular gap in the clearance hole in the fixture has to be filled completely by excess mortar!

ANNEX B5
Intended Use / VMZ-A / Minimum spacing and edge distance

Table B5: Minimum spacing and edge distance, VMZ-A M8 – M12

Anchor size	VMZ-A		40 M8	50 M8	60 M10	75 M10	75 M12	70 M12	80 M12	95 M12	100 M12	110 M12	125 M12
Minimum thickness of concrete	h_{min}	[mm]	80	80	100	110 100[1)]	110	110	110	130 125[1)]	130	140	160
Cracked concrete													
Minimum spacing	s_{min}	[mm]	40	40	40	40	50	55	40	40	50	50	50
Minimum edge distance	c_{min}	[mm]	40	40	40	40	50	55	50	50	50	50	50
Uncracked concrete													
Minimum spacing	s_{min}	[mm]	40	40	50	50	50	55	55	55	80[2)]	80[2)]	80[2)]
Minimum edge distance	c_{min}	[mm]	40	40	50	50	50	55	55	55	55[2)]	55[2)]	55[2)]

Table B6: Minimum spacing and edge distance, VMZ-A M16 – M24

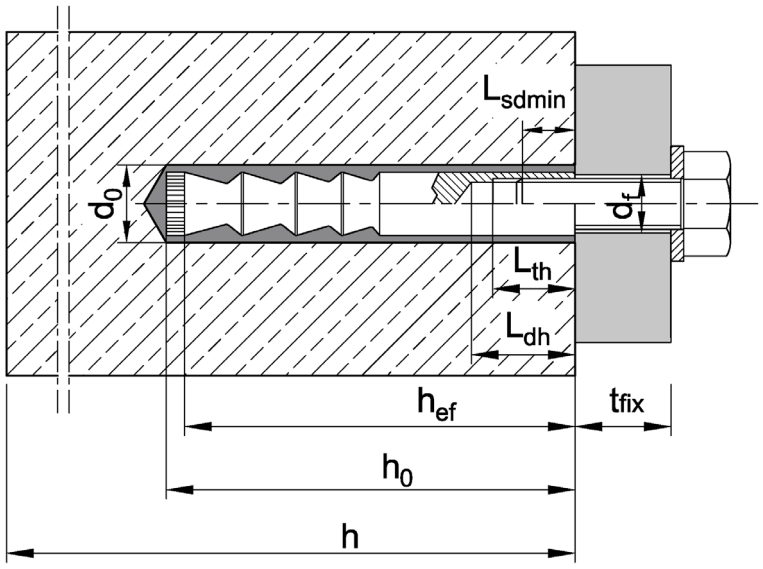
Anchor size	VMZ-A		90 M16	105 M16	125 M16	145 M16	160 M16	115 M20	170 M20 (LG)	190 M20 (LG)	170 M24 (LG)	200 M24 (LG)	225 M24 (LG)
Minimum thickness of concrete	h_{min}	[mm]	130	150	170 160[1)]	190 180[1)]	205 200[1)]	160	230 220[1)]	250 240[1)]	230 220[1)]	270 260[1)]	300 290[1)]
Cracked concrete													
Minimum spacing	s_{min}	[mm]	50	50	60	60	60	80	80	80	80	80	80
Minimum edge distance	c_{min}	[mm]	50	50	60	60	60	80	80	80	80	80	80
Uncracked concrete													
Minimum spacing	s_{min}	[mm]	50	60	60	60	60	80	80	80	80	105	105
Minimum edge distance	c_{min}	[mm]	50	60	60	60	60	80	80	80	80	105	105

[1)] The reverse of the concrete member must not be damaged after drilling and must be filled with high-strength mortar if drilled through.
[2)] For an edge distance $c \geq 80$ mm a minimum spacing $s_{min} = 55$ mm is applicable.

Table B7: Installation parameters VMZ-IG

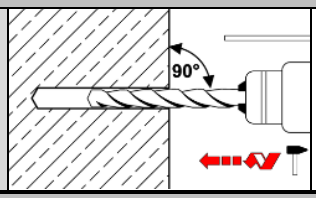
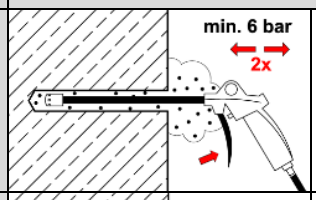
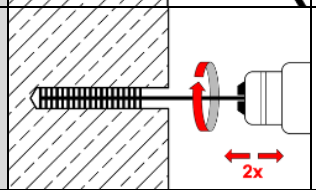
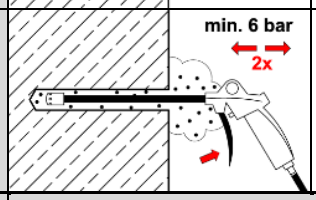
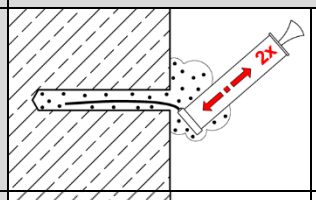
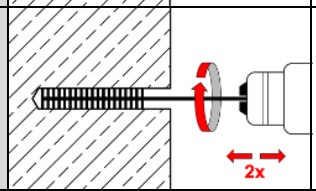
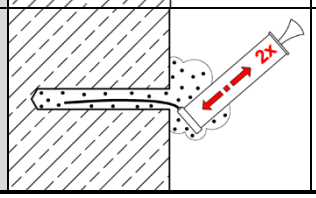
Anchor size	**VMZ-IG**		**40 M6**	**50 M6**	**60 M8**	**75 M8**	**70 M10**	**80 M10**	**90 M12**	**105 M12**	**125 M12**	**115 M16**	**170 M16**	**170 M20**
Effective anchorage depth	h_{ef}	[mm]	40	50	60	75	70	80	90	105	125	115	170	170
Nominal diameter of drill hole	d_0	[mm]	10	10	12	12	14	14	18	18	18	22	24	26
Depth of drill hole	$h_0 \geq$	[mm]	42	55	65	80	80	85	98	113	133	120	180	185
Diameter of cleaning brush	$D \geq$	[mm]	10.8	10.8	13.0	13.0	15.0	15.0	19.0	19.0	19.0	23.0	25.0	27.0
Installation torque	$T_{inst} \leq$	[Nm]	8	8	10	10	15	15	25	25	25	50	50	80
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	7	9	9	12	12	14	14	14	18	18	22
Available thread length	L_{th}	[mm]	12	15	16	19	20	23	24	27	30	32	32	40
Minimum screw-in depth	L_{sdmin}	[mm]	7	7	9	9	12	12	14	14	14	18	18	22
Minimum thickness of concrete	h_{min}	[mm]	80	80	100	110	110	110	130	150	170 160 [1]	160	230 220 [1]	230 220 [1]
Cracked concrete														
Minimum spacing	s_{min}	[mm]	40	40	40	40	55	40	50	50	60	80	80	80
Minimum edge distance	c_{min}	[mm]	40	40	40	40	55	50	50	50	60	80	80	80
Uncracked concrete														
Minimum spacing	s_{min}	[mm]	40	40	50	50	55	55	50	60	60	80	80	80
Minimum edge distance	c_{min}	[mm]	40	40	50	50	55	55	50	60	60	80	80	80

[1] The reverse of the concrete member must not be damaged after drilling and must be filled with high-strength mortar if drilled through.



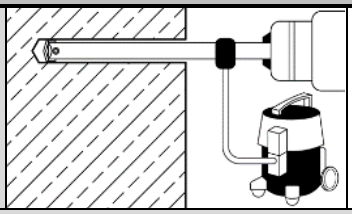
ANNEX B7
Intended Use / Installation instructions (hammer drill bit)

Installation instructions - Hammer drill bit

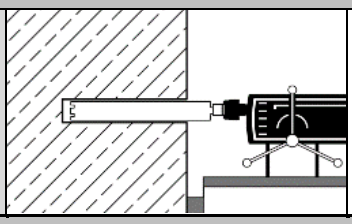
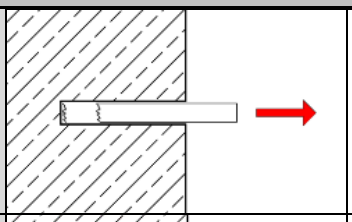
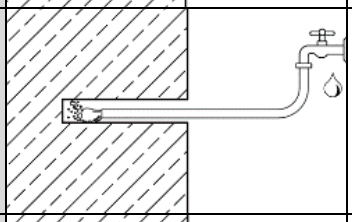
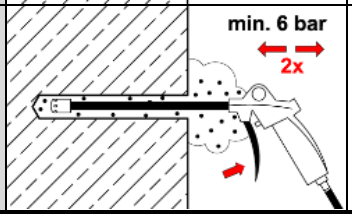
Hammer drill bit		
Hole drilling		
1		Use hammer drill or compressed air drill with drill bit and depth gauge. Drill perpendicular to concrete surface.
Cleaning		
	<u>Cleaning with compressed air</u> (all sizes)	
2a		Connect Air Blower to compressed air (min. 6 bar, oil-free). Open air valve and blow out drill hole along the entire depth with back and forth motion at least two times.
3a		Check diameter of cleaning brush. If the brush can be pushed into the drill hole without any resistance, it must be replaced. Chuck brush into drill machine. Turn on drill machine and brush drill hole back and forth along the entire drill hole depth at least two times while rotated by drill machine.
4a		Connect Air Blower to compressed air (min. 6 bar, oil-free). Open air valve and blow out drill hole along the entire depth with back and forth motion at least two times.
	<u>Manual cleaning</u> (alternatively, up to drill hole diameter 18mm)	
2b		Blow out drill hole from the bottom with Blow-out pump at least two times.
3b		Check diameter of cleaning brush. If the brush can be pushed into the drill hole without any resistance, it must be replaced. Chuck brush into drill machine. Turn on drill machine and brush drill hole back and forth along the entire drill hole depth at least two times while rotated by drill machine.
4b		Blow out drill hole from the bottom with Blow-out pump at least two times.

ANNEX B8
Intended Use / Installation instructions (vacuum and diamond drill bits)

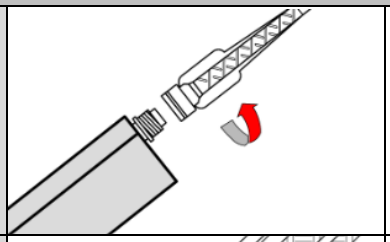
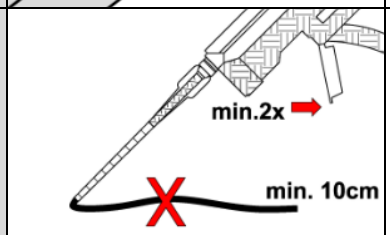
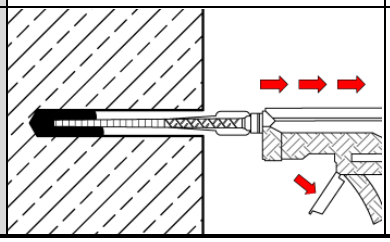
Installation instructions - Vacuum drill bit

Vacuum drill bit		
Hole drilling and cleaning		
1		Drill hole perpendicular to concrete surface by using a vacuum drill bit (see Annex B1). The nominal underpressure of the vacuum cleaner must be at least 230 mbar / 23kPa. **Pay attention to the function of the dust extraction system!** Make sure the dust extraction is working properly throughout the whole drilling process.
Additional cleaning is not necessary - continue with step 5!		

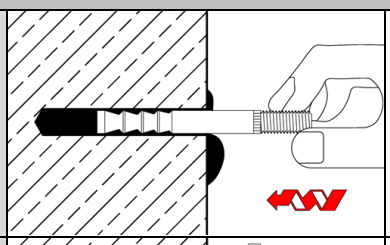
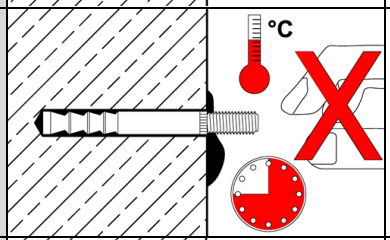
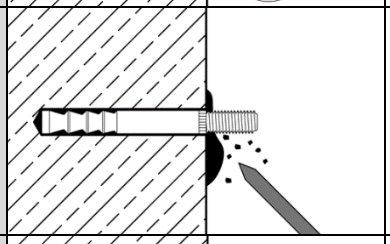
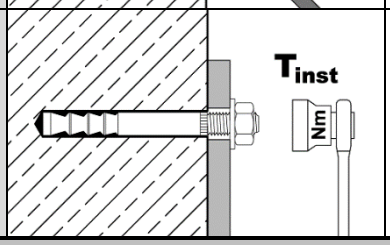
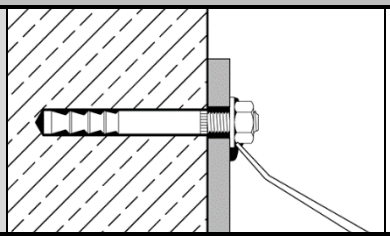
Installation instructions - Diamond drilling

Diamond drilling		
Hole drilling		
1		Use diamond drill with diamond drill bit and depth gauge. Drill perpendicular to concrete surface.
Cleaning		
2		Remove drill core at least up to the nominal hole depth and check drill hole depth.
3		Flushing of drill hole: Flush drill hole with water, starting from the bottom, until clear water gets out of the drill hole.
4		Connect Air Blower to compressed air (min. 6 bar, oil-free). Open air valve and blow out drill hole along the entire depth with back and forth motion at least two times.

Installation instructions - Continuation

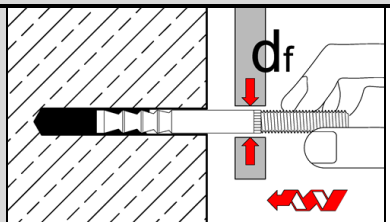
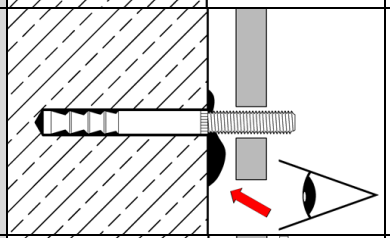
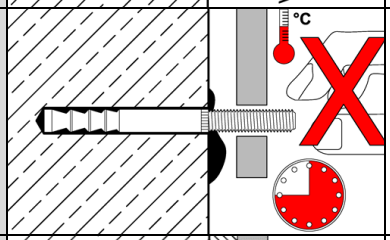
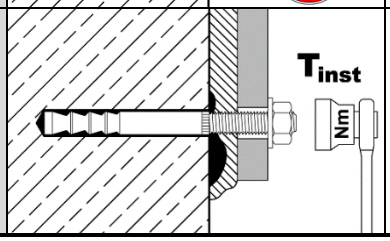
Injection		
5		Check expiration date on cartridge. Never use when expired. Remove cap from cartridge. Attach the supplied static mixer to the cartridge. For every working interruption longer than the recommended working time (Table B1 or Table B2) as well as for a new cartridge always use a new static mixer. Never use static mixer without helix inside.
6		Insert cartridge in Dispenser. Before injecting discard mortar (at least 2 full strokes or a line of 10 cm) until it shows a consistent grey colour. Never use this mortar.
7		Prior to injection, check if static mixer reaches the bottom of the drill hole. If it does not reach the bottom, plug Mixer Extension onto static mixer in order to fill the drill hole properly. Fill hole with a sufficient quantity of injection mortar. Start from the bottom of the drill hole and work out to avoid trapping air pockets.

Installation instructions - Continuation

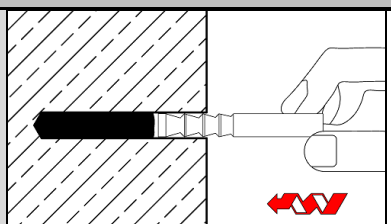
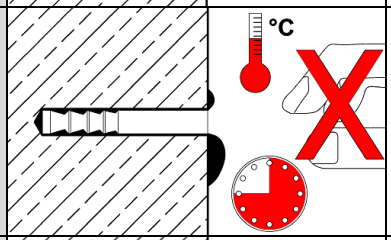
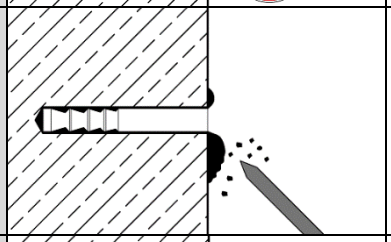
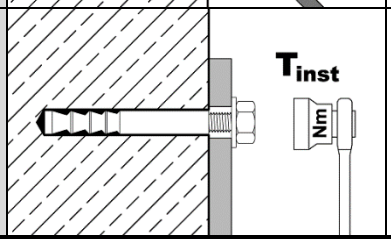
Anchor rod VMZ-A		
Inserting the anchor rod		
8		Insert the anchor rod VMZ-A by hand, rotating slightly up to the full embedment depth as marked on the anchor rod. The anchor rod is properly set when excess mortar seeps from the hole (Pre-setting installation) or the annular gap in the clearance hole in the fixture is completely filled by excess mortar (Through-setting installation). If the hole is not completely filled, pull out anchor rod, let mortar cure, drill out hole and repeat entire cleaning process.
9		Follow minimum curing time shown in Table B1 or Table B2 During curing time, anchor rod must not be moved or loaded.
10		Remove excess mortar.
11		The fixture can be mounted after curing time. Apply installation torque T_{inst} according to Table B3 or Table B4 by using torque wrench.
Filling annular gap		
Optional		Annular gap between anchor rod and attachment may optionally be filled with mortar. Therefore, replace regular washer by washer with bore and plug on reducing adapter on static mixer. Annular gap is completely filled, when excess mortar seeps out.

ANNEX B11
Intended Use / VMZ-A 75 M12 / Through-setting installation with clearance between concrete and anchor plate

Installation instructions – Stand-off Installation

Stand-off installation with Anchor rod VMZ-A 75 M12 **Requirement: Diameter of clearance hole in the fixture df ≤ 14 mm**		
Work step **1-7** as illustrated in Annexes **B7 – B9**		
8		Insert the anchor rod VMZ-A by hand, rotating slightly up to the full embedment depth.
9		Check if excess mortar seeps from the hole. If the hole is not completely filled, pull out anchor rod, let mortar cure, drill out hole and repeat the entire cleaning process. **The annular gap in the fixture does not have to be filled.**
10		During curing time according to Table B1 or Table B2 anchor rod must not be moved or loaded.
11		Washer and nut can be mounted after curing time and backfilling of anchor plate. Apply installation torque T_{inst} according to Table B3 by using torque wrench.

Installation instructions - Continuation

Anchor rod VMZ-IG		
Setting of anchor		
Work step **1-7** as illustrated in Annexes **B7 – B9**		
8		Insert the anchor rod VMZ-IG by hand, rotating slightly up to about 1 mm below the concrete surface in the drill hole. The anchor rod is properly set when excess mortar seeps from the hole. If the hole is not completely filled, pull out anchor rod, let mortar cure, drill out hole and repeat the entire cleaning process.
9		Follow minimum curing time shown in Table B1 and Table B2. During curing time anchor rod must not be moved or loaded.
10		Remove excess mortar.
11		The fixture can be mounted after curing time. Apply installation torque T_{inst} according to Table B7 by using torque wrench.

ANNEX C1
Performance / Characteristics values for concrete failure and splitting

Table C1: Characteristic values for concrete failure and splitting

Anchor size		**VMZ-A VMZ-IG**		**all sizes**
Concrete cone failure				
Factor for k_1	uncracked concrete	$k_{ucr,N}$	[-]	11.0
	cracked concrete	$k_{cr,N}$	[-]	7.7
Characteristic edge distance		$c_{cr,N}$	[mm]	$1.5 \cdot h_{ef}$
Characteristic spacing		$s_{cr,N}$	[mm]	$2 \cdot c_{cr,N}$
Splitting For each proof of splitting failure, $N_{Rk,sp}$ shall be calculated according to EN 1992-4:2018, equation (7.23). The higher value for $N_{Rk,sp}$ of case 1 and case 2 may be applied for the design.				
Case 1				
Characteristic resistance		$N^0_{Rk,sp}$	[kN]	see following tables
Characteristic edge distance		$c_{cr,sp}$	[mm]	$1.5 \cdot h_{ef}$
Characteristic spacing		$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$
Case 2				
Characteristic resistance		$N^0_{Rk,sp}$	[kN]	min [$N_{Rk,p}$; $N^0_{Rk,c}$]
Characteristic edge distance		$c_{cr,sp}$	[mm]	see following tables
Characteristic spacing		$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$

ANNEX C2
Performance / VMZ-A M8-M12 / Characteristic values for tension loads

Table C2: Characteristic values for tension loads, VMZ-A M8 – M12, static and quasi-static action

Anchor size			**VMZ-A**	**40 M8**	**50 M8**	**60 M10**	**75 M10**	**75 M12**	**70 M12**	**80 M12**	**95 M12**	**100 M12**	**110 M12**	**125 M12**
Installation factor		γ_{inst}	[-]	1.0										
Steel failure														
Characteristic resistance		$N_{Rk,s}$	[kN]	15	18	25		35	49	54		57		
Partial factor		γ_{Ms}	[-]	1.5										
Pull-out														
Characteristic resistance (concrete C20/25)														
uncracked concrete	50°C / 80°C[1)]	$N_{Rk,p}$	[kN]	9	17.4	22.9	32	32	28.8	35.2	40	49.2	50	50
	72°C / 120°C[1)]		[kN]	6	9	16	16	16	16	25	25	30	30	30
cracked concrete	50°C / 80°C[1)]	$N_{Rk,p}$	[kN]	8.7	12.2	16	22.4	22.4	20.2	24.6	31.9	34.4	39.7	48.1
	72°C / 120°C[1)]		[kN]	5	7.5	12	12	12	16	20	20	30	30	30
Splitting														
Splitting for **standard thickness of concrete member**														
Standard thickness of concrete		$h_{min,1} \geq$	[mm]	100		120	150	150	140	160	190	200	220	250
Case 1														
Characteristic resistance (concrete C20/25)		$N^0_{Rk,sp}$	[kN]	7.5	9	16	20	20		35.2	30	40		
Case 2														
Characteristic edge distance		$c_{cr,sp}$	[mm]	3 h_{ef}		2.5h_{ef}	3.5h_{ef}	3.5h_{ef}	2.5h_{ef}	1.5h_{ef}	2.5h_{ef}	2 h_{ef}	3 h_{ef}	2.5h_{ef}
Splitting for **minimum thickness of concrete member**														
Minimum thickness of concrete		$h_{min,2} \geq$	[mm]	80		100		110			125	130	140	160
Case 1														
Characteristic resistance (concrete C20/25)		$N^0_{Rk,sp}$	[kN]	7.5	[2)]	16		16	20	25	25	30		
Case 2														
Characteristic edge distance		$c_{cr,sp}$	[mm]	3h_{ef}	3.5h_{ef}	3 h_{ef}	3.5h_{ef}	3.5h_{ef}		3h_{ef}	3.5h_{ef}	3h_{ef}		
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$ (Case 1)		ψ_c	[-]	$\left(\frac{f_{ck}}{20}\right)^{0.5}$										
Concrete cone failure														
Effective anchorage depth		h_{ef}	[mm]	40	50	60	75	75	70	80	95	100	110	125

[1)] Maximum long-term temperature / Maximum short-term temperature

[2)] No performance assessed

Table C3: Characteristic values for tension loads, VMZ-A M16 – M24, static and quasi-static action

Anchor size			VMZ-A	90 M16	105 M16	125 M16	145 M16	160 M16	115 M20	170 M20 (LG)	190 M20 (LG)	170 M24 (LG)	200 M24 (LG)	225 M24 (LG)
Installation factor	γ_{inst}	[-]		1.0										
Steel failure														
Characteristic tension resistance $N_{Rk,s}$	Steel, zinc plated	[kN]		88	95	111		97	96	188		222		
	A4, HCR	[kN]		88	95	111		97	114	165		194		
Partial factor	γ_{Ms}	[-]		1.5					1.68	1.5		1.5		
Pull-out														
Characteristic resistance (concrete C20/25)														
uncracked concrete	50°C/80°C[1)]	$N_{Rk,p}$	[kN]	42	52.9	68.8	75	90	60.7	109	128.8	109	139.1	166
	72°C/120°C[1)]	$N_{Rk,p}$	[kN]	25	35	50		53	40	75		95		
cracked concrete	50°C/80°C[1)]	$N_{Rk,p}$	[kN]	29.4	37.1	48.1	60.1	69.7	42.5	76.3	90.2	76.3	97.4	116.2
	72°C/120°C[1)]	$N_{Rk,p}$	[kN]	25	30	50		51	30	60		75		
Splitting														
Splitting for **standard thickness of concrete**														
Standard thickness of concrete	$h_{min,1} \geq$	[mm]		180	200	250	290	320	230	340	380	340	400	450
Case 1														
Characteristic resistance (concrete C20/25)	$N^0_{Rk,sp}$	[kN]		40	50		60	80	60.7	109	115	109	139.1	140
Case 2														
Characteristic edge distance	$c_{cr,sp}$	[mm]		2 h_{ef}					1.5 h_{ef}		2 h_{ef}	1.5 h_{ef}		1.8 h_{ef}
Splitting for **minimum thickness of concrete**														
Minimum thickness of concrete	$h_{min,2} \geq$	[mm]		130	150	160	180	200	160	220	240	220	260	290
Case 1														
Characteristic resistance (concrete C20/25)	$N^0_{Rk,sp}$	[kN]		35	50	40	50	71	[2)]	75		109	115	
Case 2														
Characteristic edge distance	$c_{cr,sp}$	[mm]		2.5h_{ef}		3h_{ef}	2.5h_{ef}		2.5h_{ef}	2.6h_{ef}	2.2h_{ef}	2.6h_{ef}	2.2h_{ef}	
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$ (case 1)	ψ_c	[-]		$\left(\frac{f_{ck}}{20}\right)^{0.5}$										
Concrete cone failure														
Effective anchorage depth	h_{ef}	[mm]		90	105	125	145	160	115	170	190	170	200	225

[1)] Maximum long-term temperature / Maximum short-term temperature
[2)] No performance assessed

Table C4: Characteristic values for shear load, VMZ-A M8 – M12, static and quasi-static action

Anchor size	**VMZ-A**		**40 M8**	**50 M8**	**60 M10**	**75 M10**	**75 M12**	**70 M12**	**80 M12**	**95 M12**	**100 M12**	**110 M12**	**125 M12**
Installation factor	γ_{inst}	[-]	1.0										
Steel failure without lever arm													
Characteristic resistance $V^0_{Rk,s}$	Steel, zinc plated	[kN]	14		21		34						
	A4, HCR	[kN]	15		23		34						
Partial factor	γ_{Ms}	[-]	1.25										
Ductility factor	k_7	[-]	1.0										
Steel failure with lever arm													
Characteristic bending resistance $M^0_{Rk,s}$	Steel, zinc plated	[Nm]	30		60		105						
	A4, HCR	[Nm]	30		60		105						
Partial factor	γ_{Ms}	[-]	1.25										
Concrete pry-out failure													
Pry-out factor	k_8	[-]	2										
Concrete edge failure													
Effective length of anchor in shear load	l_f	[mm]	40	50	60	75	75	70	80	95	100	110	125
Outside diameter of anchor	d_{nom}	[mm]	10		12		12	14					

Table C5: Characteristic values for shear load, VMZ-A M16 – M24, static or quasi-static action

Anchor size		**VMZ-A**		**90 M16**	**105 M16**	**125 M16**	**145 M16**	**160 M16**	**115 M20**	**170 M20 (LG)**	**190 M20 (LG)**	**170 M24 (LG)**	**200 M24 (LG)**	**225 M24 (LG)**
Installation factor	γ_{inst}	[-]		1,0										
Steel failure without lever arm														
Characteristic resistance $V^0_{Rk,s}$	Steel, zinc plated	[kN]		63					70	149 [1] (98)		178 [1] (141)		
	A4, HCR	[kN]		63					86	131 [1] (86)		156 [1] (123)		
Partial factor	γ_{Ms}	[-]		1.25					1.4	1.25		1.25		
Ductility factor	k_7	[-]		1.0										
Steel failure with lever arm														
Characteristic bending resistance $M^0_{Rk,s}$	Steel, zinc plated	[Nm]		266					392	519		896		
	A4, HCR	[Nm]		266					454			784		
Partial factor	γ_{Ms}	[-]		1.25					1.4	1.25		1.25		
Concrete pry-out failure														
Pry-out factor	k_8	[-]		2.0										
Concrete edge failure														
Effective length of anchor in shear load	l_f	[mm]		90	105	125	145	160	115	170	190	170	200	225
Outside diameter of anchor	d_{nom}	[mm]		18					22	24		26		

[1] This value may only be applied if $l_t \geq 0.5\ t_{fix}$

<u>M20 + M24</u>:

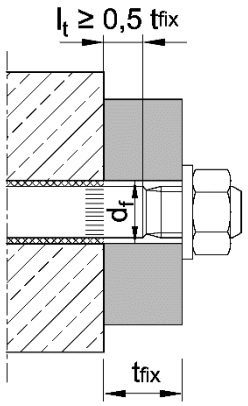


Table C6: Characteristic values for seismic action, VMZ-A M10 – M12 performance category C1 and C2

Anchor size	VMZ-A			60 M10	75 M10	75 M12	70 M12	80 M12	95 M12	100 M12	110 M12	125 M12
Tension loads												
Installation factor		γ_{inst}	[-]	1.0								
Steel failure, steel zinc plated, stainless steel A4, HCR												
Characteristic resistance		$N_{Rk,s,C1}$ $N_{Rk,s,C2}$	[kN]	25		35	49	54		57		
Partial factor		γ_{Ms}	[-]	1.5								
Pull-out (concrete C20/25 to C50/60)												
Characteristic resistance	$N_{Rk,p,C1}$	50°C / 80°C [1]	[kN]	14.5		14.5		30.6		36.0	41.5	42.8
		72°C / 120°C [1]	[kN]	10.9		10.9		20.0		30.0		
	$N_{Rk,p,C2}$	50°C / 80°C [1]	[kN]	7.4		7.4		8.7		17.6		
		72°C / 120°C [1]	[kN]	5.1		5.1		6.5		12.3		

Shear loads					
Steel failure without lever arm. steel zinc plated					
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	11.8	27.2	
	$V_{Rk,s,C2}$	[kN]	12.6	27.2	
Partial factor	γ_{Ms}	[-]	1.25		
Steel failure without lever arm. stainless steel A4, HCR					
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	12.9	27.2	
	$V_{Rk,s,C2}$	[kN]	13.8	27.2	
Partial factor	γ_{Ms}	[-]	1.25		
Factor for anchorages with filled annular gap	α_{gap}	[-]	1.0		
Factor for anchorages with unfilled annular gap	α_{gap}	[-]	0.5		

[1] Maximum long-term temperature / Maximum short-term temperature

Table C7: Characteristic values for seismic action, VMZ-A M16 – M24, performance category C1 and C2

Anchor size	VMZ-A		90 M16	105 M16	125 M16	145 M16	160 M16	115 M20	170 M20 (LG)	190 M20 (LG)	170 M24 (LG)	200 M24 (LG)	225 M24 (LG)
Tension loads													
Installation factor	γ_{inst}	[-]	1.0										
Steel failure, steel zinc plated													
Characteristic resistance	$N_{Rk,s,C1}$ $N_{Rk,s,C2}$	[kN]	88	95	111		97	96	188		222		
Steel failure, stainless steel A4, HCR													
Characteristic resistance	$N_{Rk,s,C1}$ $N_{Rk,s,C2}$	[kN]	88	95	111		97	114	165		194		
Partial factor	γ_{Ms}	[-]	1.5					1.68	1.5		1.5		
Pull-out (concrete C20/25 to C50/60)													
Characteristic resistance	$N_{Rk,p,C1}$ 50°C / 80°C [1]	[kN]	30.7	38.7	43.7			44.4	88.2		90,7		
	$N_{Rk,p,C1}$ 72°C / 120°C [1]	[kN]	25.0	30.0	38.5			29.4	55.8		59,3		
	$N_{Rk,p,C2}$ 50°C / 80°C [1]	[kN]	16.3	22.1	26.1			30.9	59.7		59.7		
	$N_{Rk,p,C2}$ 72°C / 120°C [1]	[kN]	10.5	14.4	19.5			16.2	44.4		44.4		

Shear loads													
Steel failure without lever arm, steel zinc plated													
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	39.1					39.1	82.3		107		
	$V_{Rk,s,C2}$	[kN]	50.4					51	108.8 [1] (71.5)		154.9 [1] (122.7)		
Partial factor	γ_{Ms}	[-]	1.25					1.4	1.25		1.25		
Steel failure without lever arm, stainless steel A4, HCR													
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	39.1					39.1	72.2		93		
	$V_{Rk,s,C2}$	[kN]	50.4					62.6	95.6 [1] (62.8)		135.7 [1] (107)		
Partial factor	γ_{Ms}	[-]	1.25					1.4	1.25		1.25		
Factor for anchorages with filled annular gap	α_{gap}	[-]	1.0										
Factor for anchorages with unfilled annular gap	α_{gap}	[-]	0.5										

[1] This value may only be applied if $l_t \geq 0.5\ t_{fix,}$ (see Annex C4)

ANNEX C8
Performance / VMZ-A / Displacements under tension loads

Table C8: Displacements under tension loads, VMZ-A M8 – M12

Anchor size		VMZ-A		40 M8	50 M8	60 M10	75 M10	75 M12	70 M12	80 M12	95 M12	100 M12	110 M12	125 M12
Tension load in **cracked** concrete	N	[kN]		4.3	6.1	8.0	11.1	11.1	10.0	12.3	15.9	17.1	19.8	24.0
Displacement	δ_{N0}	[mm]		0.5		0.5	0.6	0.6					0.7	
	$\delta_{N\infty}$	[mm]		1.3										
Tension load in **uncracked** concrete	N	[kN]		4.3	8.5	11.1	15.6	15.6	14.1	17.2	19.0	24.0	23,8	23,8
Displacement	δ_{N0}	[mm]		0.2	0.4	0.4		0.4					0.6	
	$\delta_{N\infty}$	[mm]		1.3										
Displacements under seismic tension loads C2														
Displacements for DLS	$\delta_{N,C2(DLS)}$	[mm]	no performance assessed			1.0		1.0		1.3		1.1		
Displacements for ULS	$\delta_{N,C2(ULS)}$	[mm]				3.0		3.0		3.9		3.0		

Table C9: Displacements under tension loads, VMZ-A M16 – M24

Anchor size		VMZ-A		90 M16	105 M16	125 M16	145 M16	160 M16	115 M20	170 M20 (LG	190 M20 (LG	170 M24 (LG	200 M24 (LG	225 M24 (LG
Tension load in **cracked** concrete	N	[kN]		14.6	18.4	24.0	30.0	34.7	21.1	38.0	44.9	38.0	48.5	57.9
Displacement	δ_{N0}	[mm]		0.7			0.8	1.2	0.7	0.8		0.8	0.9	
	$\delta_{N\infty}$	[mm]		1.3				1.6	1.1	1.3		1.3		
Tension load in **uncracked** concrete	N	[kN]		20.5	25.9	33.0	35.7	48.1	29.6	53.3	63.0	53.3	67.9	81.1
Displacement	δ_{N0}	[mm]		0.6				0.8	0.5	0.6		0.6		
	$\delta_{N\infty}$	[mm]		1.3				1.6	1.1	1.3		1.3		
Displacements under seismic tension loads C2														
Displacements for DLS	$\delta_{N,C2(DLS)}$	[mm]		1.6		1.5			1.7	1.9		1.9		
Displacements for ULS	$\delta_{N,C2(ULS)}$	[mm]		3.7		4.4			4.0	4.5		4.5		

ANNEX C9
Performance / VMZ-A / Displacements under shear loads

Table C10: Displacements under shear loads VMZ-A M8 – M12

Anchor size		VMZ-A		40 M8	50 M8	60 M10	75 M10	75 M12	70 M12	80 M12	95 M12	100 M12	110 M12	125 M12
Shear load	V	[kN]		8.3		13.3		19.3						
Displacements	δ_{V0}	[mm]		2.4	2.5	2.9		3.3						
	$\delta_{V\infty}$	[mm]		3.6	3.8	4.4		5.0						
Displacements under seismic shear loads C2														
Displacements for DLS	$\delta_{V,C2(DLS)}$	[mm]		no performance assessed		2.1		2.5						
Displacements for ULS	$\delta_{V,C2(ULS)}$	[mm]				3.7		5.1						

Table C11: Displacements under shear loads VMZ-A M16 – M24

Anchor size		VMZ-A		90 M16	105 M16	125 M16	145 M16	160 M16	115 M20	170 M20 (LG)	190 M20 (LG)	170 M24 (LG)	200 M24 (LG)	225 M24 (LG)
Shear load	V	[kN]		36					44	75 (49)		89 (71)		
Displacements	δ_{V0}	[mm]		3.8					3.0	4.3 (3.0)		4.6 (3,5)		
	$\delta_{V\infty}$	[mm]		5.7					4.5	6.5 (4.5)		6.9 (5,3)		
Displacements under seismic shear loads C2														
Displacements for DLS	$\delta_{V,C2(DLS)}$	[mm]		2.9					3.5			3.7		
Displacements for ULS	$\delta_{V,C2(ULS)}$	[mm]		6.8					9.3			9.3		

Table C12: Characteristic values for tension loads, VMZ-IG

Anchor size			VMZ-IG	40 M6	50 M6	60 M8	75 M8	70 M10	80 M10	90 M12	105 M12	125 M12	115 M16	170 M16	170 M20
Installation factor		γ_{inst}	[-]	1.0											
Steel failure															
Characteristic resistance $N_{Rk,s}$	Steel, zinc plated		[kN]	15	16	19	29	35		67			52	125	108
	A4, HCR		[kN]	11		19	21	33		47			65	88	94
Partial factor		γ_{Ms}	[-]	1.5											
Pull-out															
Characteristic resistance (concrete C20/25)															
uncracked concrete	50°C / 80°C [1]	$N_{Rk,p}$	[kN]	9	17.4	22.9	32	28.8	35.2	42	52.9	68.8	60.7	109	109
	72°C / 120°C [1]		[kN]	6	9	16	16	16	25	25	35	50	40	75	95
cracked concrete	50°C / 80° C [1]	$N_{Rk,p}$	[kN]	8.7	12.2	16	22.4	20.2	24.6	29.4	37.1	48.1	42.5	76.3	76.3
	72°C / 120° C [1]		[kN]	5	7.5	12	12	16	20	20	30	50	30	60	75
Splitting															
Splitting for standard thickness of concrete															
Standard thickness of concrete		$h_{min,1} \geq$	[mm]	100		120	150	140	160	180	200	250	230	340	340
Case 1															
Characteristic resistance (concrete C20/25)		$N^0_{Rk,sp}$	[kN]	7.5	9	16	20	20	35.2	40	50	50	60.7	109	109
Case 2															
Characteristic edge distance		$c_{cr,sp}$	[mm]	3 h_{ef}		2.5h_{ef}	3.5h_{ef}	2.5h_{ef}	1.5h_{ef}	2 h_{ef}			1.5 h_{ef}		1.5h_{ef}
Splitting for minimum thickness of concrete															
Minimum thickness of concrete		$h_{min,2} \geq$	[mm]	80		100	110	110		130	150	160	160	220	220
Case 1															
Characteristic resistance (concrete C20/25)		$N^0_{Rk,sp}$	[kN]	7.5	[2]	16		20	25	35	50	40	[2]	75	109
Case 2															
Characteristic edge distance		$c_{cr,sp}$	[mm]	3h_{ef}	3.5h_{ef}	3h_{ef}	3.5h_{ef}	3.5h_{ef}	3h_{ef}	2.5h_{ef}	2.5h_{ef}	3h_{ef}	2.5h_{ef}	2.6h_{ef}	2.6h_{ef}
Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$ (case 1)		ψ_c	[-]	$\left(\frac{f_{ck}}{20}\right)^{0.5}$											
Concrete cone failure															
Effective anchorage depth		h_{ef}	[mm]	40	50	60	75	70	80	90	105	125	115	170	170

[1] Maximum long-term temperature / Maximum short-term temperature

[2] No performance assessed

Table C13: Characteristic values for shear load, VMZ-IG

Anchor size			VMZ-IG	40 M6	50 M6	60 M8	75 M8	70 M10	80 M10	90 M12	105 M12	125 M12	115 M16	170 M16	170 M20
Installation factor		γ_{inst}	[-]	1,0											
Steel failure without lever arm															
Characteristic resistance $V^0_{Rk,s}$	Steel, zinc plated		[kN]	8.0		9.5	15	18		34			26	63	54
	A4, HCR		[kN]	5.5		9.5	10	16		24			32	44	47
Partial factor		γ_{Ms}	[-]	1.25											
Ductility factor		k_7	[-]	1.0											
Steel failure with lever arm															
Characteristic bending resistance $M^0_{Rk,s}$	Steel, zinc plated		[kN]	12		30		60		105			212	266	519
	A4, HCR		[kN]	8.5		21		42		74			187	187	365
Partial factor		γ_{Ms}	[-]	1.25											
Concrete pry-out failure															
Pry-out factor		k_8	[-]	2.0											
Concrete edge failure															
Effective length of anchor in shear load		l_f	[mm]	40	50	60	75	70	80	90	105	125	115	170	170
Outside diameter of anchor		d_{nom}	[mm]	10		12		14		18			22	24	26

Table C14: Displacements under tension loads, VMZ-IG

Anchor size			VMZ-IG	40 M6	50 M6	60 M8	75 M8	70 M10	80 M10	90 M12	105 M12	125 M12	115 M16	170 M16	170 M20
Tension load in **cracked** concrete		N	[kN]	4.3	6.1	8.0	11.1	10.0	12.3	14.6	18.4	24.0	21.1	38.0	38.0
Displacement		δ_{N0}	[mm	0.5		0.5	0.6	0.6		0.7			0.7	0.8	0.8
		δ_N	[mm	1.3									1.1	1.3	1.3
Tension load in **uncracked** concrete		N	[kN]	4.3	8.5	11.1	15.6	14.1	17.2	20.5	25.9	33.0	29.6	53.3	53.3
Displacement		δ_{N0}	[mm	0.2	0.4	0.4		0.4		0.6			0.5	0.6	0.6
		δ_N	[mm	1.3									1.1	1.3	1.3

Table C15: Displacements under shear loads, VMZ-IG

Anchor size			VMZ-IG	40 M6	50 M6	60 M8	75 M8	70 M10	80 M10	90 M12	105 M12	125 M12	115 M16	170 M16	170 M20
Shear load **Steel. zinc plated**		V	[kN]	4.6		5.4	8.4	10.1		19.3			14.8	35.8	30.7
Displacement		δ_{V0}	[mm	0.4		0.5	0.4	0.5		1.2			0.8	1.9	1.2
		$\delta_{V\infty}$	[mm	0.7		0.8	0.7	0.8		1.9			1.2	2.8	1.9
Shear load **Stainless steel A4 / HCR**		V	[kN]	3.2		5.4	5.9	9.3		13.5			18.5	25.2	26.9
Displacement		δ_{V0}	[mm	0.3		0.5	0.3	0.5		0.9			1.0	1.4	1.1
		$\delta_{V\infty}$	[mm	0.4		0.7	0.5	0.7		1.4			1.5	2.1	1.6

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